REPARED BY: DATE:		SPEC No ED-95094
7. Oka august 4, 1995	SHARP	ISSUE August 4, 1995
PPROVED BY: DATE:		PAGE 7 Pages
. Ishijaki August 4,1995	ELECTRONIC COMPONENTS GROUP SHARP CORPORATION	REPRESENTATIVE DIVISION
	SPECIFICATION	OPTO-ELECTRONIC DEVICES DIV.
DEVICE	E SPECIFICATION FOR	
DEVICI		,
	INFRARED EMITTING DIODE	,
MODEI	L No.	
	GL1F20	
'		
or cause anyone rep 2. Please obey the instr SHARP takes no res (1) This device is de Main uses of the Computer Measuring eq (2 I Please take prop is used for the used for the used for the used for the safety eq (3) Please do not used Space equipm Nuclear contr Contact a SHARP res	equipment, etc. se for the uses mentioned below which re nent . Telecommunication equipment (T rol equipment • Medical equipment etc. epresentative of sales office in advance wh	of this device. er use of the devices. equipment (Terminal) ipment • Home appliance, etc. and safety, in case this device reliability. ne, train, automobile etc.) ox and burglar alarm box equire extremely high reliability. runk)
recommend by SHA CUSTOMER'S APPROVA	DATE	
DATE	 К. СР Ор	Ebina, nief Manager oto-System Project Team
ВУ ,	EÌ	oto-Electronic Devices Div. LECOM Group HARP CORPORATION

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1. Application

This specification applies to the outline and characteristics of GaAlAs type chip infrared emitting diode Model No. GL1F20.

2. Outline

Refer to the attached drawing No. CY8076i02.

3. Ratings and characteristics

Refer to the attached sheet, page 4, 5.

4. Reliability

Refer to the attached sheet, page 6.

5. Incoming inspection

Refer to the attached sheet, page 7.

6. Supplement

7. Notes

- (1) In circuit designing, make allowance for the degradation of the light emitting diode output that results from long continuous operation. (MAX. 50% degradation/ 5 years)
- (2) Cleaning conditions:

Solvent cleaning: Solvent temperature 45 °C or less

Immersion for 3 min or less

Ultrasonic cleaning: The affect to device by ultrasonic cleaning is different

by cleaning bath size, ultrasonic power

output, cleaning time, PCB size or device mounting condition etc. Please test it in actual using condition and confirm that doesn't occur any defect before starting

the ultrasonic cleaning.

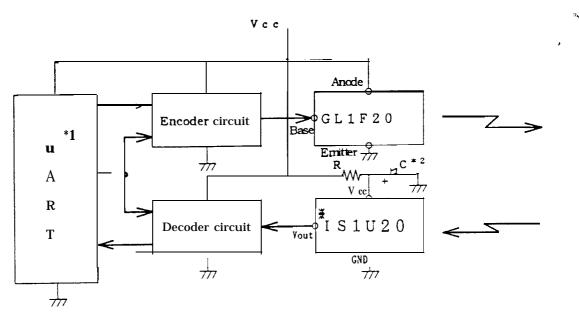
The cleaning shall be carried out with solvent below.

Solvent: Ethyl alcohol, Methyl alcohol, Isopropyl alcohol

(3) The lead pins should be soldered according to the absolute maximum ratings. While or after soldering, the lead pins shall be free from physical stress. This device shall not be soldered with preheat or reflow.

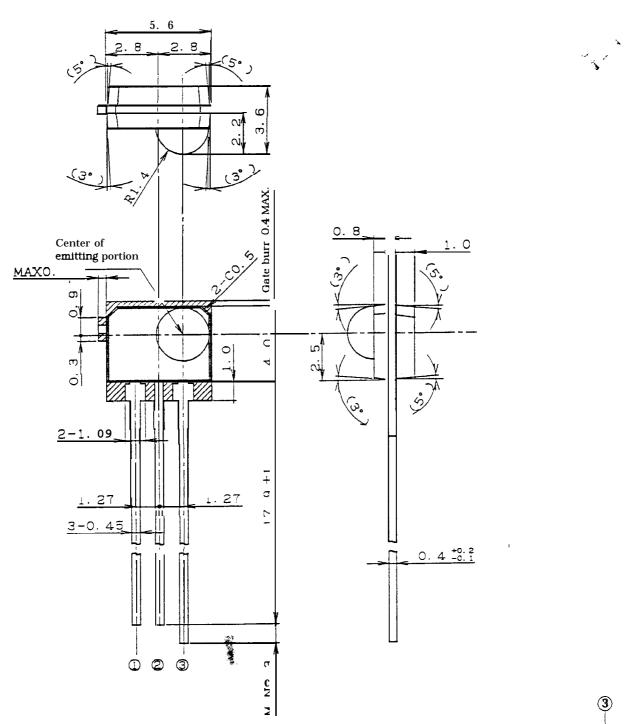
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(4) Example of system



- * 1 UART (Universal Asynchronous Receiver/Transmitter)
- *2 Please choose the most suitable C and R according to the noise level and noise frequency of power supply. Example : C=47 μ F, R=47 Ω
- $\ensuremath{\%}$ We recommended to use IS 1U20 as detecting device.

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1) Unspecified tolerance shall be ± 0.2 .

2) Dimensions in parenthesis are shown for reference.

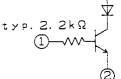
3) area: Burr

4) Resin burr shall not be included in outline dimensions.

5) Package: Transparent

6) Pin arrangement

① Base ② Emitter ③ Anode



7) Lead pitch distance denotes that of the lead root.

Scale	Material	Finish		GL1F20
5/1	Lead :Cu	Lead. Solder dip	Name	Outline Dimensions
Unit	Package': Epoxy resin	-	Drawing	CY8076i02
l=1/1mm '			No.	C18070102

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3. Ratings and characteristics

3.1 Absolute maximum ratings

Ta=25℃

Parameter	symbol	Rating	unit
Forward current	I _F	50	MA
*1 Peak forward current	I _{FM}	400	MA
Operating temperature	Topr	-lo to +70	Ç
Storage temperature	Tstg	-20 to +85	"c
*2 Soldering temperature	Tsol	260	°C

^{*1} Pulse width :78.1 μ s, Duty ratio : 3/16

3.2 Electro-optical characteristics

Ta=25°C

Parameter	symbol	MIN.	ТҮР.	MAX.	unit	Conditions
Radiant intensity	$I_{\rm E}$	40	-	350	nW/sr	
Rise time	tr		0.23	0.6	μs	V _{IN} =4.5V *3 t _{WIN} =1.63 μs
Fall time	tf		0.17	0.6	μs	$DR=3/16$ $\phi \le 15^{\circ} *4$
Pulse width	tw	1.41	1.6	2.71	μs	
Operating voltage	Vcc	4.75	-	5.25	v	-
High level input voltage	V _{IH}	4.5	-	Vcc	v	-
Low level input voltage	V _{IL}	-	-	0.4	v	-
Input current	I	1100	-	3.0	MA	V _{IN} =4.5V *3
Peak emission wavelength	λp	850	870	900	nm	I _F =20mA
Spectrum radiation bandwidth	Δλ		40		nm	I _F =20mA
Half intensity angle	Δθ		±20		•	I _r =20mA

^{*3} Refer to the Recommended circuit

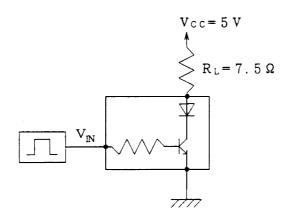
^{*2} For 3 s MAX. at the position of 2mm from the resin edge.

^{*4} It is $\phi = 0$ in the direction of mechanical axis of lens portion.

CH	AF	3b	co	RΡ	OR.	ΔΤ	ION
311			\cdot	11	\mathbf{v}	\neg	

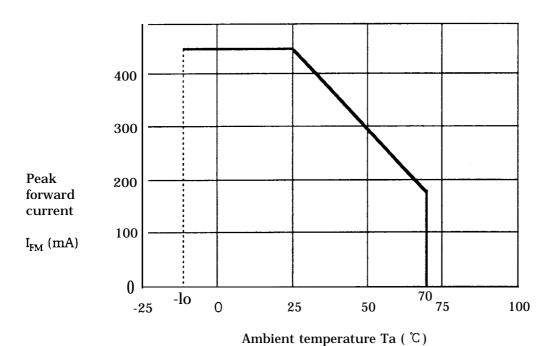
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• Recommended circuit



(3.3) Peak forward current vs. ambient temperature

Pulse width $\leq 78.1 \,\mu$ s, Duty ratio 3/16



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4. Reliability

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 20%

Test Items	Test Conditions	Failure Judgement Criteria	Samples (n) Defective(C)
Temperature cycling	1 cycle -20°C ←→+85°C (30min) (30min) 20 cycles test		n=11, C=O
High temp. and high humidity storage	+60°C,90%RH, 240h	L×0.8≦I _E	n=11, C=0
High temp. storage	+85℃, 240h	≦U×1.2 tr≦U×1.2	n=11, C=O
Low temp. storage	-20℃ , 240h	tf≦U×1.2	n=11, C=0
Operation life	Ta=25°C, I_{FM} =400mA t_{WIN} =78.1 μ s, DR=3/16, 240h	L×0.8≦tw ≤U×1.2	n=11, C=0
Mechanical shock	1000m/s2, 6ms, Half sine wave 3 times/ \pm X, \pm Y, \pm Z direction		n=11, C=O
Variable frequency vibration	200m/s ² 100 to 2000 to 100HZ /Approx. for 4min 48 rein/X, Y, Z direction	U: Upper specification limit	n=11, C=O
Terminal strength (Tension)	Weight: 5.0N 10s /each terminal	L: Lower	n=11, C=O
Terminal strength (Bending)	Weight: 2.5N 0' →90' →0' →-90' →0' 2 times bending	specification limit	n=11, C=0
Soldering heat	260±5℃, 3 s		n=11, C=0
Solderability	230±5℃, 5 s Prior disposition: Diped position is shown in parameter 3.1 *2.	Solder shall be adhere at the area of 95% or more of dipped portion.	n=11, C=O

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5. Incoming inspection

(1) Inspection lot

Inspection shall be carried out per each delivery lot.

(2) Inspection method

A single sampling plan, normal inspection level ${
m I\hspace{-.1em}I}$ based on MIL-STD- 105D shall be adopted.

Parame	rameter Inspection items and test method					AQL(%)		
2	1	Disconnection, short						
	2	Inverse polarity on terminal						
	3	Soldering defect (Obstacle to use)						
	4	Characteristics defect						
Major defect		Parameter	symbol	Judgemei MIN	nt criteria MAX.	unit	0.1	
		Radiant intensity	$I_{\rm E}$	40	350	mW/sr	0.1	
		Rise time	tr		0.6	μs		
		Fall time	tf		0.6	/us		
		Pulse width	tw	1.41	2.71	μs		
		Test conditions refer to parameter 3.2.						
	1	Appearance defect						
Minor defect		Parameter	Judgement criteria					
		Crack	Visible crack irrespective of its position shall be defect.					
		split, chip, Scratch, Stain, Blur	One which affects the characteristics of parameter 3.2 shall be defect.				0.4	
		Bubble Foreign matter (One on resin surface which can wipe off shall not be applied.)	 On light detector One which affects the characteristics of parameter 3.2 shall be defect. Area excepting on light detector 1.0mm \$\phi\$ or more shall be defect. 					